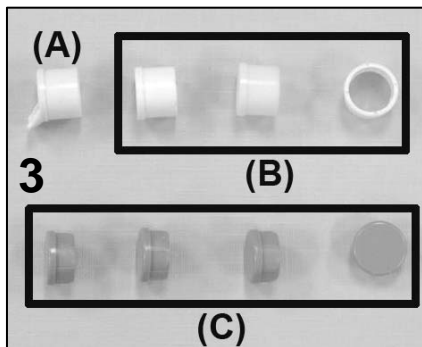
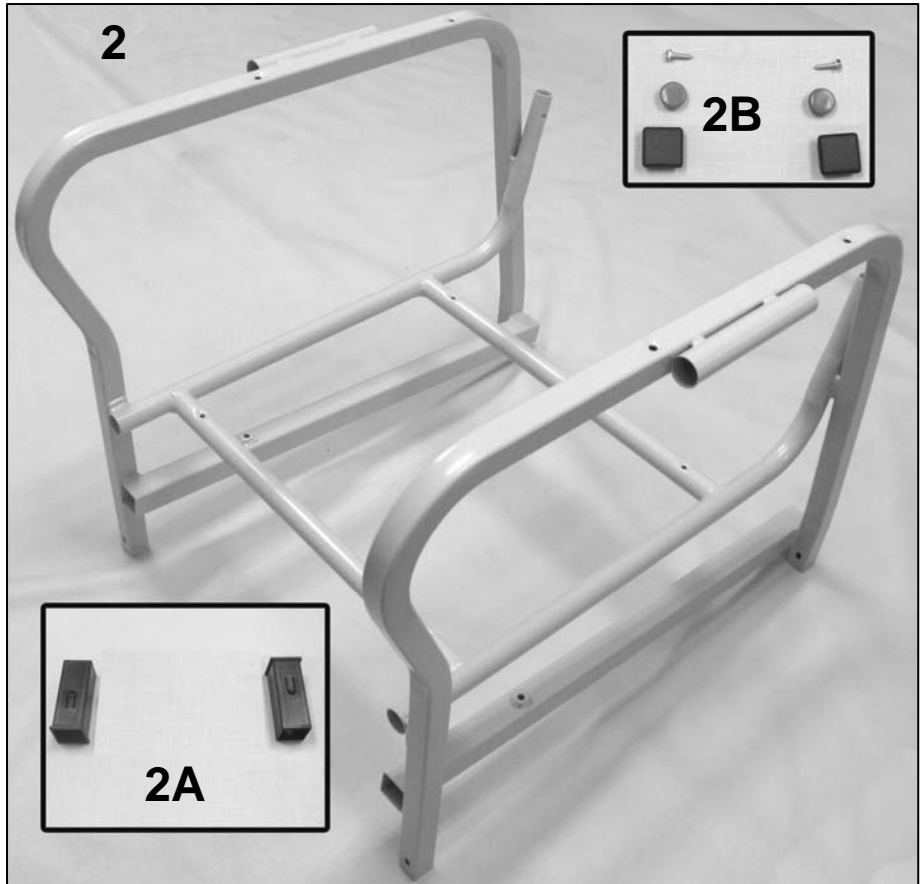
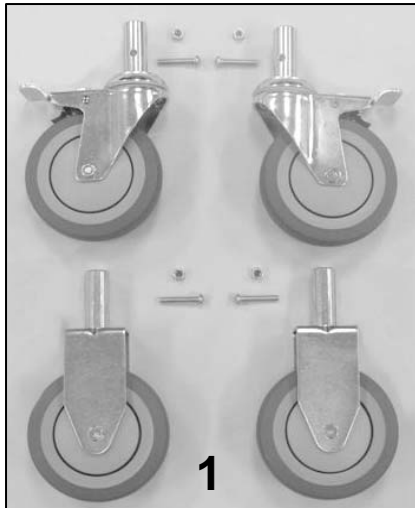


5101/5111 Golden Years Activity Chair Parts List



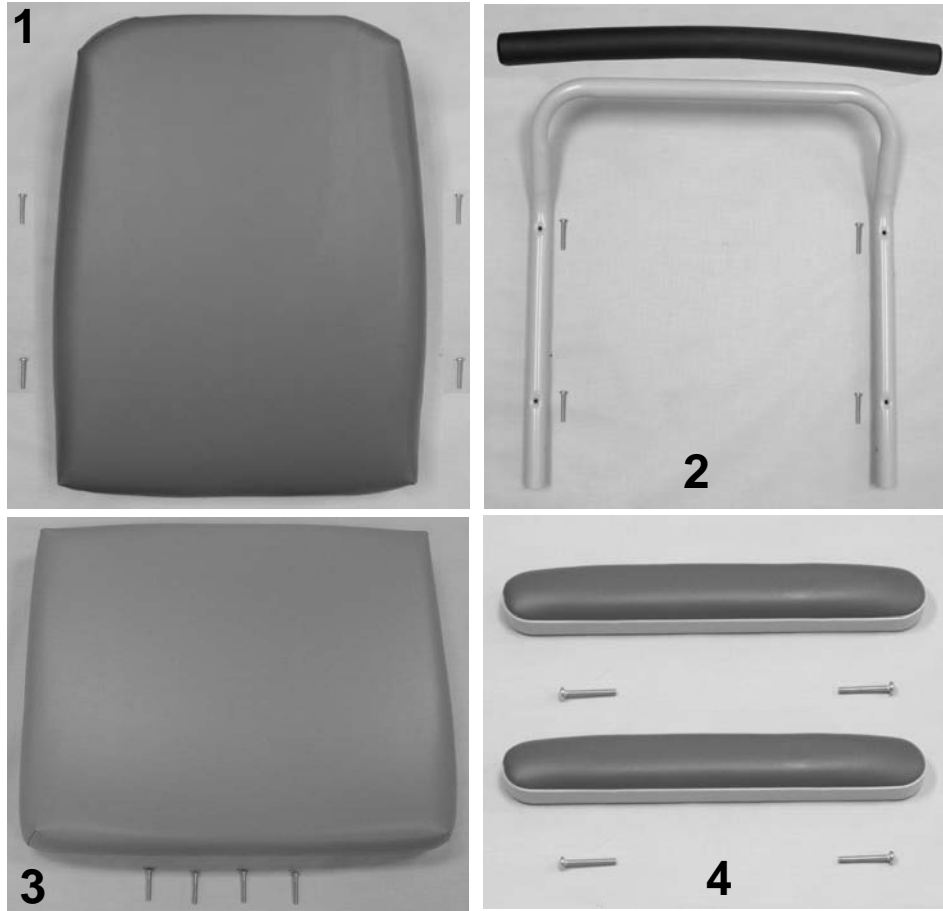
PARTS LIST

Image Number	Note	Part Number	Description	QTY per Product
1		404500	CASTER 5"TOTAL LOCK GREY TIRE W/PLASTIC THRD GD	2
1		404610	CASTER, ZINC RIGID 6.25" FORK W/5" GRAY WHEEL 7/8" STEM	2
1		566505	SCREW-MACH 1/4-20 X 1 1/4 RND PHILLIP M/S ZINC	4
1		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4
2	C	240800	WELDED MAIN FRAME 510A	1
2A	A	701035	SQUARE INSERT W/BUTTON	2
2B	A	700670	SQUARE TUBING PLUG,BLACK, 1.25"	2
2B	A	566537	SCREW-TAP 10 X 3/4 HEX WASHER SLOTTED T/S ZINC	2
3A	A	701040	TRAY RECEIVING TUBE FLANGED INSERT	1
3B	A	701045	TRAY RECEIVING TUBE PLAIN INSERT	3
2B, 3C	B	700701	1" RD X 18 GA GRAY CAP	6

NOTES

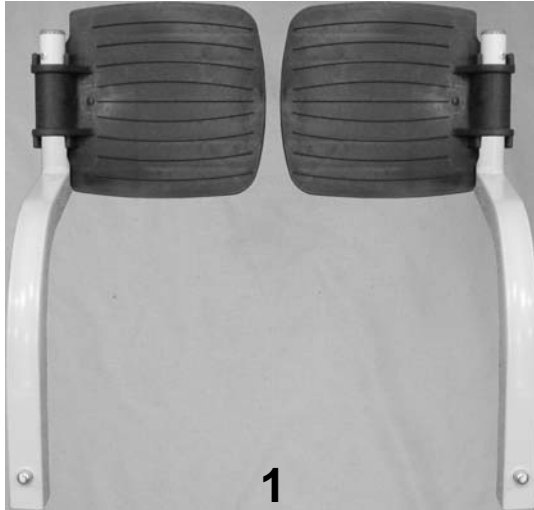
Note	Description
A	These parts MUST be ordered when ordering the welded main frame
B	(4) are for 5111 chair models ONLY
C	Main frames are no longer available for 510 chair models WITHOUT an "A" in their serial #'s <i>Left & Right is determined - as if sitting in the chair.</i>

5101/5111 Golden Years Activity Chair Parts List



PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
1	A, B	U0201XX	510 UPH BACK	1
1,2,3	D	556515	SCREW-MACH 10-24 X 1 3/4 PAN PHILLIP M/S ZINC	8
2	B	240705	BACK FRAME W/GRIP REPLACE. KIT- 510	1
2	C	240700	BACK FRAME 510 STEEL	1
2	C	703600	GRIP-BLK 24"LGNx1.02"IDx.250 MEDM DNSY, ENDS BUFTE	1
3	A, B	U0320XX	510 UPH SEAT	1
4	A, B	U0106XX	510 UPH ARMRESTS	2
4		566516	SCREW-MACH 10-24 X 2 PAN PHILLIP M/S ZINC	4
NOTES				
Note	Description			
A	XX- Use color code for specific part number i.e. 02 - Royal Blue			
B	Screws needed to attach this product are included			
C	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
D	(4) Install the upholstered back to back frame & (4) Install the upholstered seat to chair frame			
OPTION	For TB133 Add TB after Part Number i.e. U100502 TB			

5101/5111 Golden Years Activity Chair Parts List



PARTS LIST

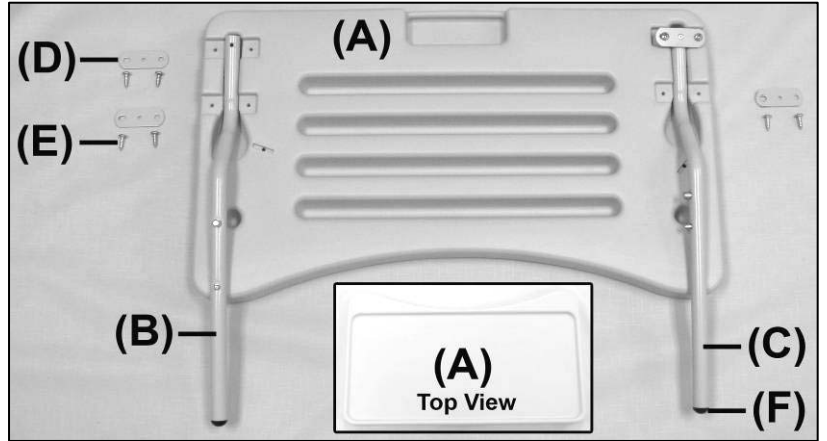
Image Number	Note	Part Number	Description	QTY per Product
1	A	227100K	FOOTREST ASSM KIT 510 (PAIR)	1
1	A, C	227100	510 FOOTREST TUBE ASSY (L/R PR)	1
1	A, C	704010	510 FOOTREST BLACK NYLON/GLASS	2
1	A, C	401800	VALCO SNAP ZINC PL	2
1	A, C	227115	FOOT REST SPRING	2
1	A, C	701011	7/8" RND INSERT GLIDE- LT. GRAY	2
2	B	227120K	FOOTREST ASSM KIT 5101-5111 (PAIR)	1
2	B, C	227120	WELDED FOOTREST TUBE ASSM. 510A (PAIR)	1
2	B, C	704010	510 FOOTREST BLACK NYLON/GLASS	2
2	B, C	227115	FOOT REST SPRING	2
2	B, C	501215	STAR KNOB, BLK 5/16-18 X 1 1/2" STL STUD	2
2	B, C	701011	7/8" RND INSERT GLIDE- LT. GRAY	2
NOTES				
Note	Description			
A	This kit is for 510 chair models WITHOUT an "A" in the serial # (EXAMPLE: 510555555)			
B	This kit is for 510 chair models WITH an "A" in the serial # (EXAMPLE: 510A555555)			
C	It is NOT recommended that these parts be sold seperately however in special cases they can be.			

5101/5111 Golden Years Activity Chair Parts List

5101 Tray



1



2

PARTS LIST

Image Number	Note	Part Number	Description	QTY per Product
1		270000	TRAY ASSEMBLY	1
2A		700410	TRAY BLOW MOLDED LT. GRAY	1
2B		270020	RIGHT TRAY ARM ASSEMBLY	1
	A	241600	TRAY ARM RIGHT	1
	A	401920	DUAL SNAP BUTTON (FOR TRAY ADJUSTMENT)	1
2F	A	700820	PLASTIC BALL GLIDE 3/4" BLACK	1
2C		270010	LEFT TRAY ARM ASSEMBLY	1
	A	241610	TRAY ARM LEFT	1
	A	241650C	TRAY ARM STRAP, COATED	1
	A	401925	SOLID DUAL SNAP BUTTON (FOR TRAY STORAGE)	1
	A	566100	RIVET-AD 54 BS POP RIVET	1
2F	A	700820	PLASTIC BALL GLIDE 3/4" BLACK	1
2E		566561	#12 X 3/4" PANHEAD PHILLIPS TAP SCREW, ZINC	8
2D		241650C	POWDER COATED TRAY ARM STRAP	3

NOTES

Note	Description
A	It is NOT recommended that these parts be sold seperately however in special cases they can be. <i>Left & Right is determined - as if sitting in the chair</i>